

REGENERATOR PR

Regenerator PR is to be used alone with HEAT TREAT - 660, HEAT TREAT - 720 and HEAT TREAT - 830 to keep these bath non-decarburising.

HEAT TREAT-660 with REGENERATOR – PR is used for hardening various tool steels, selectively carburised steels, anstentising before martempering and preheating high-speed and hot-work steels. Its working range is 660 - 900°C and upto 1000°C with a cover of Economiser; but Economiser must not be used when rust resisting steel is treated or high-speed and hot-work steels are preheated.

HEAT TREAT-660/REGENERATOR – PR is used in treated mild steel or heat resisting alloy pots in externally heated furnaces or in ceramic lined pots in electrode furnaces. The salt is first melted and Regenerator PR at the rate of 225 gms per 100 Kg. Heat Treat 660 is added . A properly regenerated Heat Treat 660 bath will give freedom from decarburisation of the treated work. The bath must be dredged at the end of each working day.

NON WARRANTY

THE INFORMATION IN THIS TECHNICAL DATA SHEET IS BASED ON OUR SKILL, EXPERIENCE AND TESTS WHICH WE BELIEVE TO BE RELIABLE BUT PROTOCHEM INDUSTRIES OFFER NO GUARANTEE AND CANNOT ACCEPT RESPONSIBILITY FOR OPERATION NOT UNDER THEIR DIRECT CONTROL.